

Detail - Job Report by Time

For: Job: All Part No: All Operator: All Shift: 1 Dept: Cotting Mill Machine: Cotting Mill

Our Job # 58982	Part: S147-43105-3-0150-02660-FH	Part No: 10009921	Qty: 5,208	Run: 400
Job # 20023683	Job: A001362	Cust: Shop Floor Data Systems	Due: 09/06/02	Plan Rate: 71

Machine: Cotting Mill		Shift: 1	Coils In: 3.00	Operation Number: 5	Gauge: 0.07900	Size: 12.00000				
Planned Hours: 1.23		Part Number: 10009921		Work Center: 6002	Rate	Rate	Downs	Downs	Run	Total
Date	Operator	Reason	Coil/Pass	Count	Per/Min.	Effic	Chg.	No Chg.	Time	Time
09/03/02 07:23:37 AM	M. Potz	PASS CHANGE	2 9	5,914	250				23.62 M	23.62M
09/03/02 07:37:19 AM	M. Potz	PASS CHANGE	3 1	2,183	159				13.70 M	13.70M
09/03/02 07:46:24 AM	M. Potz	PASS CHANGE	3 2	2,570	283				9.08 M	9.08M
09/03/02 07:46:25 AM	M. Potz	Down Input	3 3						0.02 M	0.02M
09/03/02 07:50:06 AM	M. Potz	~Chg. Work Roll	3 3				3.68 M			3.68M
09/03/02 07:58:27 AM	M. Potz	PASS CHANGE	3 3	2,901	347				8.35 M	8.35M
09/03/02 07:59:38 AM	M. Potz	Down Input	3 4	16	13				1.18 M	1.18M
09/03/02 08:02:38 AM	M. Potz	~Change Wipes	3 4	8	2		3.00 M			3.00M
09/03/02 08:12:03 AM	M. Potz	PASS CHANGE	3 4	3,350	355				9.42 M	9.42M
09/03/02 08:25:09 AM	M. Potz	PASS CHANGE	3 5	3,849	293				13.10 M	13.10M
09/03/02 08:38:41 AM	M. Potz	Down Input	3 6	4,392	324				13.53 M	13.53M
09/03/02 08:43:02 AM	M. Potz	~Change Pass	3 6				4.35 M			4.35M
09/03/02 08:43:02 AM	M. Potz	PASS CHANGE	3 6							0.00M
09/03/02 08:56:43 AM	M. Potz	PASS CHANGE	3 7	4,791	350				13.68 M	13.68M
09/03/02 09:12:42 AM	M. Potz	PASS CHANGE	3 8	5,358	335				15.98 M	15.98M
09/03/02 09:26:24 AM	M. Potz	OPERATION FINISHED	3 9	5,585	407				13.70 M	13.70M
09/03/02 09:26:28 AM	M. Potz	Job Change	3 9						0.07 M	0.07M
Part Total				40,917	279	126%	0.18 H	0.00 H	2.25 H	2.44H

Our Job # 58969	Part: S134-43105-3-0050-00000-SFH	Part No: 10009905	Qty: 1,714	Run: 400
Job # 20023676	Job: C0135	Cust: Shop Floor Data Systems	Due: 09/27/02	Plan Rate: 49

Machine: Cotting Mill		Shift: 1	Coils In: 1.00	Operation Number: 10	Gauge: 0.07900	Size: 12.00000				
Planned Hours: 0.58		Part Number: 10009905		Work Center: 6002	Rate	Rate	Downs	Downs	Run	Total
Date	Operator	Reason	Coil/Pass	Count	Per/Min.	Effic	Chg.	No Chg.	Time	Time
09/03/02 09:26:29 AM	M. Potz	Down Input	1 1						0.02 M	0.02M
09/03/02 09:51:17 AM	M. Potz	~Break Time	1 1					24.80 M		0.00M
09/03/02 10:04:32 AM	M. Potz	PASS CHANGE	1 1	2,339	176				13.25 M	13.25M
09/03/02 10:13:39 AM	M. Potz	PASS CHANGE	1 2	2,913	319				9.12 M	9.12M
09/03/02 10:26:51 AM	M. Potz	OPERATION FINISHED	1 3	3,321	251				13.20 M	13.20M
09/03/02 10:26:54 AM	M. Potz	Job Change	1 3						0.05 M	0.05M
Part Total				8,573	271	136%	0.00 H	0.41 H	0.59 H	3.04H

Our Job # 58615	Part: S147-43105-3-0150-02660-FH	Part No: 10009872	Qty: 16,713	Run: 400
Job # 20023647	Job: A001362	Cust: Shop Floor Data Systems	Due: 09/06/02	Plan Rate: 163

Machine: Cotting Mill		Shift: 1	Coils In: 3.00	Operation Number: 30	Gauge: 0.02200	Size: 12.00000				
Planned Hours: 1.71		Part Number: 10009872		Work Center: 6002	Rate	Rate	Downs	Downs	Run	Total
Date	Operator	Reason	Coil/Pass	Count	Per/Min.	Effic	Chg.	No Chg.	Time	Time
09/03/02 10:26:55 AM	M. Potz	Down Input	1 1						0.02 M	0.02M
09/03/02 10:35:49 AM	M. Potz	~Set-Up	1 1				8.90 M			8.90M
09/03/02 10:56:36 AM	M. Potz	PASS CHANGE	1 1	7,232	348				20.78 M	20.78M
09/03/02 11:12:30 AM	M. Potz	PASS CHANGE	1 2	6,696	421				15.90 M	15.90M
09/03/02 11:15:57 AM	M. Potz	Down Input	1 3	51	14				3.45 M	3.45M
09/03/02 11:20:01 AM	M. Potz	~Chg. Work Roll	1 3				4.06 M			4.06M

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For: Job: All Part No: All Operator: All Shift: 1 Dept: Cotting Mill Machine: Cotting Mill

Our Job # 58615	Part: S147-43105-3-0150-02660-FH	Part No: 10009872	Qty: 16,713	Run: 400
Job # 20023647	Job: A001362	Cust: Shop Floor Data Systems	Due: 09/06/02	Plan Rate: 163

Machine: Cotting Mill	Shift: 1	Coils In: 3.00	Operation Number: 30	Gauge: 0.02200	Size: 12.00000					
Planned Hours: 1.71	Part Number: 10009872	Work Center: 6002	Rate	Rate	Downs	Downs	Run	Total		
Date	Operator	Reason	Coil/Pass	Count	Per/Min.	Effic	Chg.	No Chg.	Time	Time
09/03/02 11:46:08 AM	M. Potz	PASS CHANGE	1 3	7,177	274				26.12 M	26.12M
09/03/02 12:19:49 PM	M. Potz	PASS CHANGE	2 1	6,925	205				33.68 M	33.68M
09/03/02 12:37:04 PM	M. Potz	PASS CHANGE	2 2	6,871	398				17.25 M	17.25M
09/03/02 12:37:06 PM	M. Potz	Down Input	2 3						0.03 M	0.03M
09/03/02 12:40:13 PM	M. Potz	~Chg. Work Roll	2 3	8	2		3.12 M			3.12M
09/03/02 01:09:02 PM	M. Potz	PASS CHANGE	2 3	7,536	261				28.82 M	28.82M
09/03/02 01:39:00 PM	M. Potz	PASS CHANGE	3 1	6,877	229				29.97 M	29.97M
09/03/02 01:54:55 PM	M. Potz	PASS CHANGE	3 2	6,859	430				15.92 M	15.92M
09/03/02 01:57:11 PM	M. Potz	Down Input	3 3	22	9				2.27 M	2.27M
09/03/02 01:59:47 PM	M. Potz	~Change Wipes	3 3				2.60 M			2.60M
09/03/02 02:19:01 PM	M. Potz	OPERATION FINISHED	3 3	7,514	390				19.23 M	19.23M
09/03/02 02:19:04 PM	M. Potz	Job Change	3 3						0.05 M	0.05M
Part Total				63,768	273	93%	0.31 H	0.00 H	3.55 H	6.90H

Our Job # 58968	Part: S134-43105-3-00040-00000-SFH	Part No: 10009898	Qty: 1,714	Run: 400
Job # 20023675	Job: C0134	Cust: Shop Floor Data Systems	Due: 09/27/02	Plan Rate: 49

Machine: Cotting Mill	Shift: 1	Coils In: 1.00	Operation Number: 10	Gauge: 0.07900	Size: 12.00000					
Planned Hours: 0.58	Part Number: 10009898	Work Center: 6002	Rate	Rate	Downs	Downs	Run	Total		
Date	Operator	Reason	Coil/Pass	Count	Per/Min.	Effic	Chg.	No Chg.	Time	Time
09/03/02 02:33:14 PM	M. Potz	PASS CHANGE	1 1	2,289	161				14.17 M	14.17M
09/03/02 02:41:03 PM	M. Potz	PASS CHANGE	1 2	2,658	339				7.82 M	7.82M
09/03/02 02:49:00 PM	M. Potz	PASS CHANGE	1 3	2,931	368				7.95 M	7.95M
09/03/02 02:53:50 PM	M. Potz	Operator Change	1 4	1,208	250				4.83 M	4.83M
09/03/02 02:58:49 PM	S. St.Jarre	PASS CHANGE	1 4	2,074	416				4.98 M	4.98M
09/03/02 03:00:00 PM	S. St.Jarre	End Shift	1 5						1.18 M	1.18M
Part Total				11,160	273	137%	0.00 H	0.00 H	0.68 H	7.59H

Grand Totals:	124,418	273	123%	0.49 H	0.41 H	7.09 H	7.59H
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