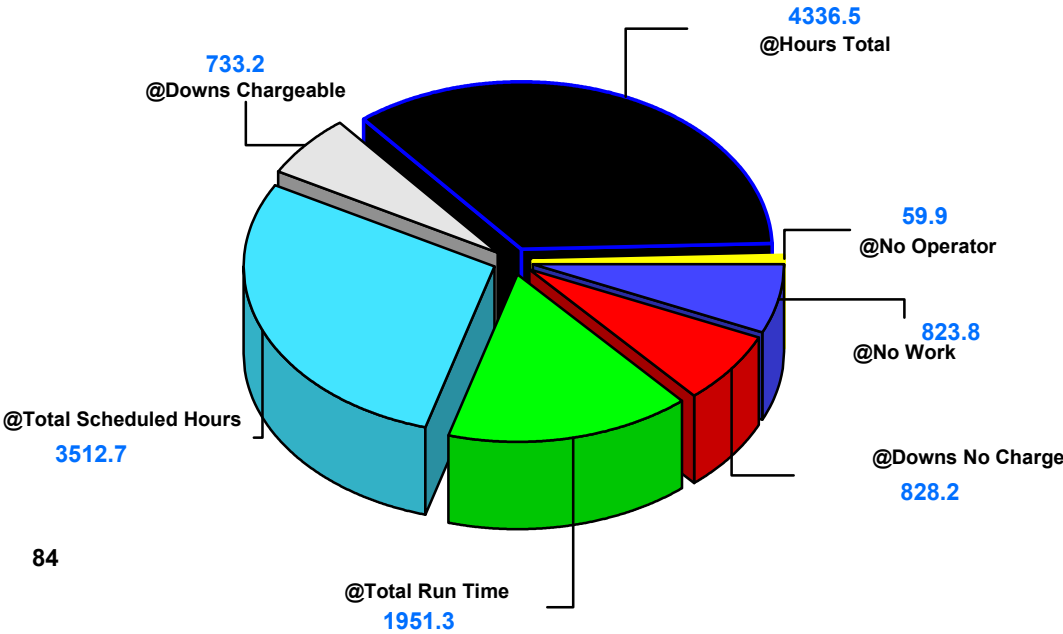


Machine Utilization Chart

Cotting Mill



@No Work	6.7%
@Downs No Charge	6.8%
@Total Run Time	15.9%
@Total Scheduled Hours	28.7%
@Downs Chargeable	6.0%
@Hours Total	35.4%
@No Operator	0.5%
Total:	100.0%

Monthly All Fields Report

Report Date: **9/16/20** ID: **84** **Cotting Mill** Dept: **910** Group: **1** W/C: **6002** C:\Reports9\Pie_monthly_A85_A.l

Date	Total Hours	Scheduled Hours		Quantity	Feet Per. Min.	Feet Per. Hr.	Runtime	Goal	Chargeable	No-Charge				
01/02	744.01	584.41	79%	5,421,418	296	17,769	305.11	52%	438.31	75%	108.99	19%	170.32	29%
02/02	672.02	549.24	82%	4,690,558	275	16,481	284.60	52%	411.93	75%	129.31	24%	135.33	25%
03/02	743.01	591.25	80%	5,641,860	273	16,380	344.44	58%	443.44	75%	120.77	20%	126.04	21%
04/02	720.19	577.93	80%	5,415,273	264	15,866	341.30	59%	433.45	75%	126.67	22%	109.95	19%
05/02	744.33	594.27	80%	5,344,707	267	16,029	333.44	56%	445.71	75%	133.85	23%	126.99	21%
06/02	712.99	555.78	78%	5,862,884	286	17,131	342.23	62%	416.83	75%	107.86	19%	105.69	19%
TOTALS: =	4,336.54	3,452.88	80%	32,376,700	276	16,587	1,951.12	57%	2,589.66	75%	727.44	21%	774.31	22%